



# WELDEX™

## H/F 600



## DEVELOPED TO WITHSTAND IMPACT AND ABRASION. CAN BE DEPOSITED IN VERTICAL AND HORIZONTAL POSITIONS

### Technical Information

This hard facing electrode is excellent at overlaying in vertical and horizontal positions. It has the unusual ability to withstand both impact and abrasion. It can be used for extra high multi pass build ups without weld cracking. Welds pass over pass without slag removal.

### Unique Features

- Multi pass without slag removal
- Crack free deposit
- Resists impact and abrasion
- Vertical and horizontal deposits
- Time saver due to non-removal of slag between passes



### Application Procedures

All foreign material should be removed from weld area. Weld in a stringer or three times weave fashion. When welding vertically use the "whip" technique. Slag does not have to be removed between passes.

### Technical Properties

		<u>SIZES AVAILABLE</u>	<u>RECOMMENDED AMPERAGES</u>
Hardness	- Rc. 56-57	4.0mm	140-180
Wear co-efficient	- 22%	5.0mm	180-230